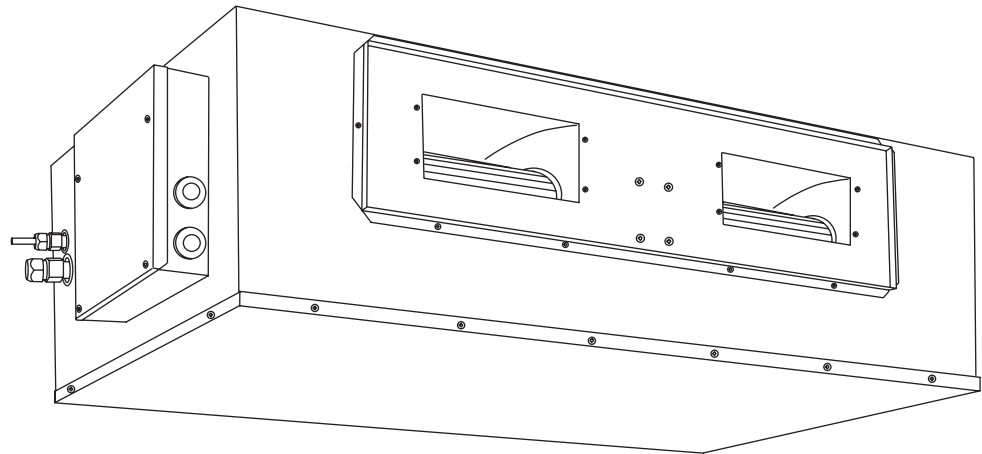




USER MANUAL

## Inverter T-series Ducted Air Conditioner

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- **Ti-140DU** 15.3kW Ducted System Inverter

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## PRECAUTION

- Read the following " PRECAUTIONS" carefully before installation.
- The caution items stated here must be followed because these important contents are related to safety. The meaning of each indication used is as below.  
Incorrect installation due to ignoring of the instruction will cause harm or damage, and the seriousness is classified by the following indications.

 <b>WARNING</b>	This indication shows the possibility of causing death or serious injury.
 <b>CAUTION</b>	This indication shows the possibility of causing injury or damage to properties only.

### NOTE :

1. Injury means causing harmed, burned, electrical shocked, but not serious for hospitalization.
  2. Damage of property means disrepair of property, material.
- Carry out test running to confirm that no abnormality occurs after the installation. Then, explain to user the operation, care and maintenance as stated in instructions. Please remind the customer to keep the operating instructions for future reference.

 <b>WARNING</b>
<ul style="list-style-type: none"> <li>● Engage dealer or specialist for installation. If installation done by user is defective, it will cause water leakage, electrical shock or fire.</li> </ul>
<ul style="list-style-type: none"> <li>● Install according to this installation instructions strictly. If installation is defective, it will cause water leakage, electrical shock or fire.</li> </ul>
<ul style="list-style-type: none"> <li>● Use the attached accessories parts and specified parts for installation. Otherwise, it will cause the set to fall, water leakage, fire or electrical shock.</li> </ul>
<ul style="list-style-type: none"> <li>● Install at a strong and firm location which is able to withstand the set's weight. If the strength is not enough or installation is not properly done, the set will drop and cause injury.</li> </ul>
<ul style="list-style-type: none"> <li>● For electrical work, follow the local national wiring standard, regulation and this installation instructions. An independent circuit and single outlet must be used. If electrical circuit capacity is not enough or defect found in electrical work, it will cause electrical shock or fire.</li> </ul>
<ul style="list-style-type: none"> <li>● When carrying out piping connection, take care not to let air or other substances other than the specified refrigerant go into refrigeration cycle. Otherwise, it will cause lower capacity, abnormal high pressure in the refrigeration cycle, explosion and injury.</li> </ul>
<ul style="list-style-type: none"> <li>● Grounding is necessary. It may cause electrical shock if grounding is not perfect.</li> </ul>
<ul style="list-style-type: none"> <li>● Do not install the unit at place where leakage of flammable gas may occur. In case gas leaks and accumulates at surrounding of the unit, it may cause fire.</li> </ul>

## Operating condition

The protective device maybe trip and stop the unit within temp range listed below:

HEATING	Outdoor air temperature is over 21°C
	Outdoor air temperature is below -7°C
	Room temperature is over 31°C
COOLING	Outdoor air temperature is over 43°C
	Room temperature is below 17°C
DRY	Room temperature is below 18°C

If the air conditioner runs for a long time in "COOLING" or "DRY" mode at air relative humidity higher than 80% (doors or windows opened),dew may generate and drip near air outlet.

## Noise pollution

- Install the air conditioner in a place that can bear its weight in order to operate more quietly.
- Install the outdoor unit in a place where the air discharged and the operation noise do not annoy your neighbors.
- Do not place any obstacles in front of the outlet of the outdoor unit for fear it affects operation and increases the noise level.

## Features of Protector

- 1 The protective device will trip at following cases.
  - Stop the appliance and restart it at once or change other modes during operation, you have to wait 3 minutes before restarting.
  - After switching on the power circuit breaker and then turn on the air conditioner at once, you have to wait about 20 seconds.
- 2 In case all operations have stopped, you need
  - Press "ON/OFF" button again to restart it.
  - Set TIMER once again if it has been canceled.

## Inspection

After a long time of operation, the air conditioner should be inspected for the following items.

- Abnormal heating of the power supply cord and plug or even a burnt smell.
- Abnormal operating noise or vibration.
- Water leakage from indoor unit.
- Metal cabinet electrified .
- ✎ Stop using the air conditioner if above problem happened.  
It is advisable that the air conditioner should be given a detail check-up after using for five years even if none of the above happen.

## Feature of HEATING mode

### Preheat

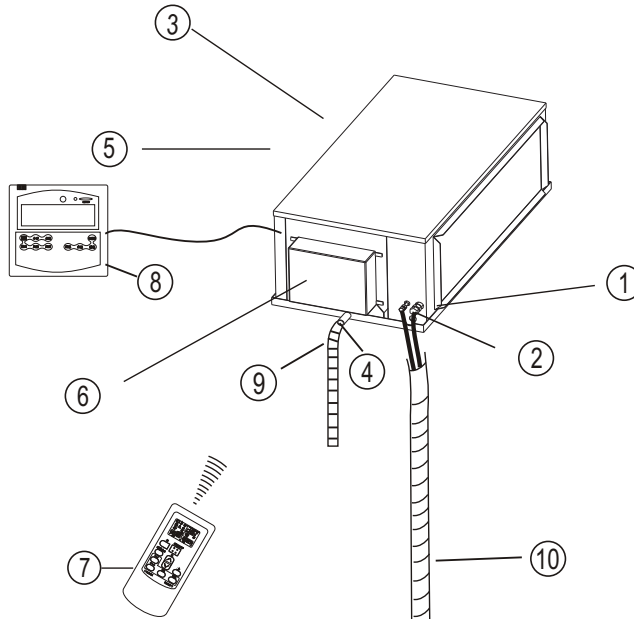
2-5 minutes are necessary to preheat the indoor heat exchanger at the beginning of "HEATING" operation, lest cold air be discharged.

### Defrost

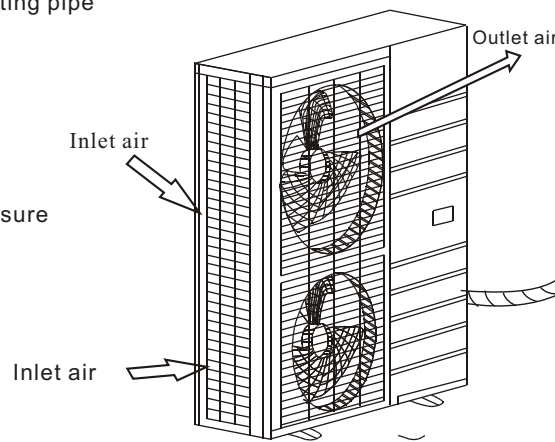
In "HEATING" operation the appliance will defrost automatically. This procedure lasts 2~10 minutes, then returns to "HEATING" mode automatically. During defrosting, indoor fan stop running and return to heating mode operation automatically when defrosting has finished.

# PARTS AND FUNCTIONS

- ① Drain pan
- ② Refrigerant pipe
- ③ Centrifugal fan motor
- ④ Drain adapter
- ⑤ Air outlet
- ⑥ Electric control box
- ⑦ Remote controller
- ⑧ Line control panel (Selected and purchased additionally )
- ⑨ Drain pipe
- ⑩ Refrigerant connecting pipe
- ⑪ Connecting cable
- ⑫ Stop valve
- ⑬ Air-outlet grill enclosure



## Outdoor unit

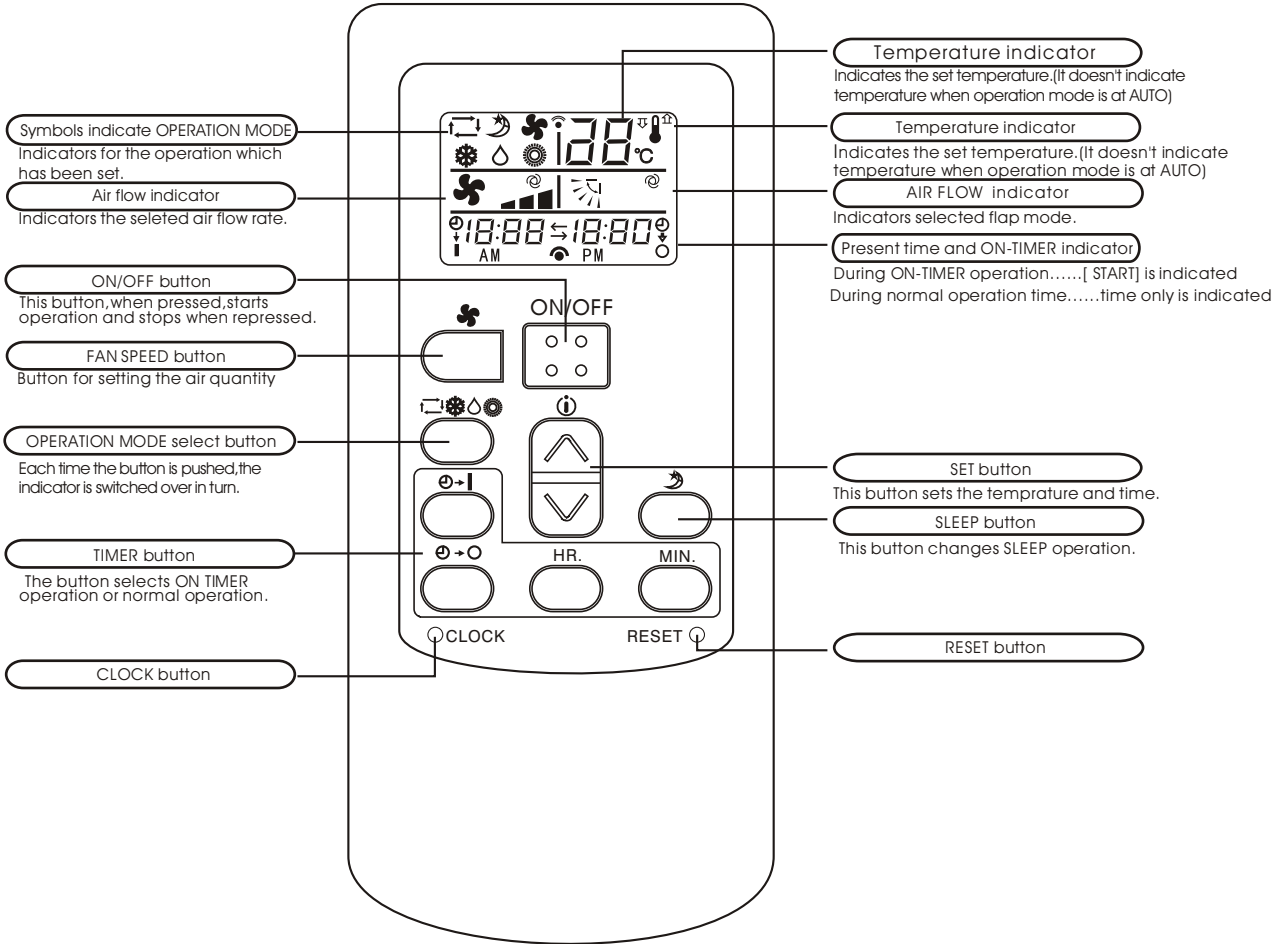


## Requirements

- The air conditioner cannot be started up until it is powered on for 2 hours. Furthermore, in case of a shutdown lasting for about one diel only, please do not cut off the electricity supply. (it is necessary to heat the crankcase heater so as to avoid force start of compressor. )
- Notice that the air inlet/outlet must not be choked up. If chokeup takes place, the air conditioner behavior may be affected, or air conditioner cannot run because of actuation of protector.
- After you have installed the wire controller, the function of auto-restarted is shielded by wire controller.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance. The means for disconnection must be incorporated in the fixed wiring in accordance with the wring rules.

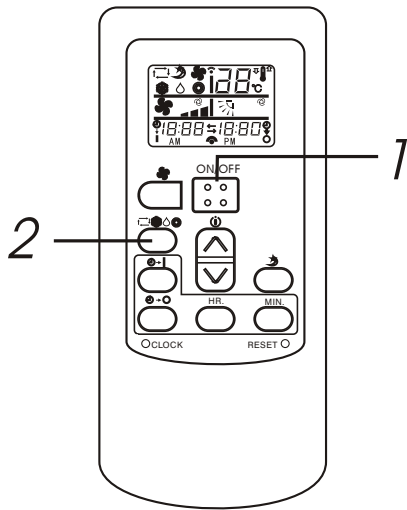
# REMOTE CONTROLLER OPERATION

## Parts of Names & Functions



## ■ AUTO mode operation procedure

- Operates by selecting automatically the operation mode(HEAT,DRY,COOL)depending on the room temperature at starting.



With the remote controller pointing toward the air conditioner.

**1** Press the ON/OFF button.

When the unit is not at AUTO mode:

**2** Press the MODE select button.  
Move the MODE to the (AUTO)position.

To Stop: Press the ON/OFF button.

The operation of the AUTO mode can be performed by only pressing the ON/OFF button from the next time.



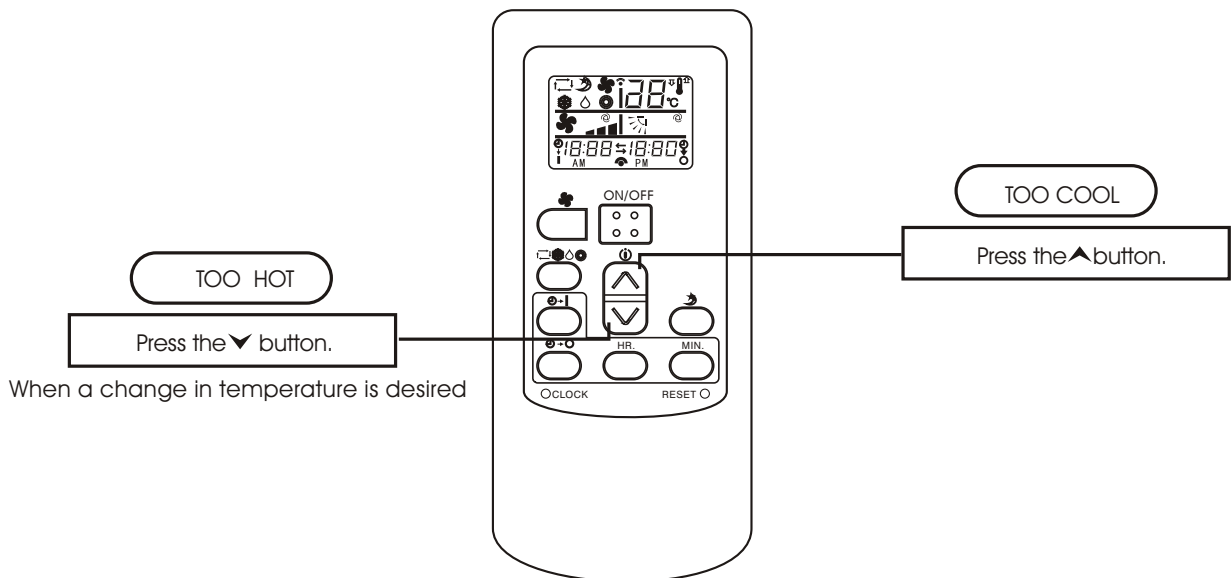
**NOTE**

Air is not blown out during operation.

- If you don't like the content of AUTO mode operation, change to HEAT,DRY or COOL than AUTO.

## ■ Temperature adjusting procedure during AUTO operation

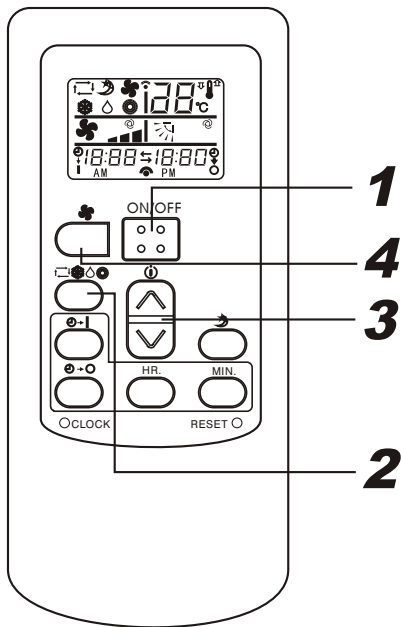
Air temperature adjustment is possible even during automatic operation. There are 6 levels of adjustment possible with the button or the button .



**1** Press the or button.

- In AUTO mode, the indicator default temperature is 24 °C.
- When the button or the button is pushed, the indicator does not change.

## ■ COOL/ HEAT / DRY mode operation procedure



With the remote controller pointing toward the air conditioner.

**1**

Press the ON/OFF button.

**2**

Press the MODE select button.

Move the MODE to the desirable operation position.

[**C**(COOL),**H**(HEAT),**D**(DRY), **F**(FAN) ]

**3**

Press the TEMP . button.

Set to your favorite temperature press **∨** or **∧** button.  
Standard.

COOL	26°C~28 °C	HEAT	22°C~24 °C	DRY	21°C~24 °C
------	------------	------	------------	-----	------------

- If FAN is selected, room temperature isn't controlled, operation being continuously.

**4**

Press the FAN SPEED button.

Set to your favorite air flow rate.

To Stop:

Press the ON/OFF button.

**NOTE**

- Air is not blown out at during operation.

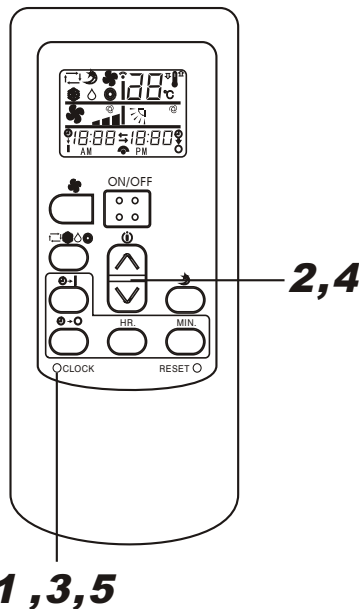
Changing procedure of the content of the operation

Set to the new content.

- The content of the operation can be set or changed even while the air conditioner is off operation.

## ■ Present time setting procedure

- When cells are inserted, the present time is automatically set to AM12:00



Ex: Set to AM10:30.

**1**

Please slide and remove the cover.  
Press the CLOCK switch, with the tip of a ball pen, etc,  
the present time can be set.

**2**

Press the “**∧**” or “**∨**” button to set the “HR” .

**3**

Press the CLOCK switch again.

**4**

Press the “**∧**” or “**∨**” button to set the “MIN” .

Press within  
15 sec.!

**5**

Press the clock switch to confirm.

**NOTE**

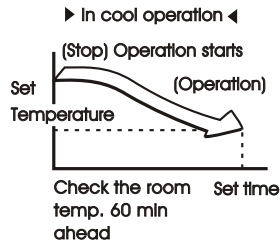
The timer is set on the basis of the present time. So set the present time correctly.

## ■ About TIMER operation

### About Amenity reservation

Amenity reservation function is provided to start the operation a little earlier so that the room temperature is near the optimum temperature at the timer ON time in case of starting the operation by TIMER ON/OFF.

- **Mechanism**  
Checking of the room temperature starts 60 minutes ahead of the timer ON time. Depending on the temperature at that time, operation starts 5 to 60 minutes ahead of the timer ON time.
- Amenity reservation is the function only for COOL and HEAT operation mode (including AUTO). It does not actuate in DRY mode.



### About SLEEP Operation

When the SLEEP operation is selected, the room temperature is automatically controlled with elapsed time so that the room isn't too cool during cooling or too warm during heating.

- During cooling and dry: Present temperature is raised 1°C in an hour (when the timer is set), and 2°C raise in two hours. Then the temperature doesn't change ever.
- During heating: Present temperature is lowered 1°C in an hour (when the timer is set), and 2°C lower in two hours. Then the temperature doesn't change ever.

## ■ About FAN SPEED

- Capacity of the air conditioner can be selected by your choice during heating or cooling.

Operation capacity by your choice	FAN SPEED
Set automatically by microcomputer	AUTO
Powerful operation with high capacity	HI
Standard operation	MED
Optional	LO

## ■ About power-off memory function

- When the air conditioner disconnects the power supply suddenly, restart it, then the air conditioner operates at the mode it did before power suddenly failed.

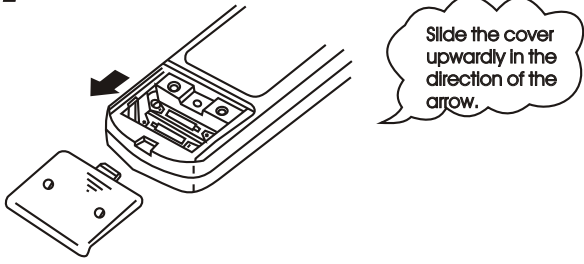
## ■ Remote controller handling procedure

### Batteries replacing procedure

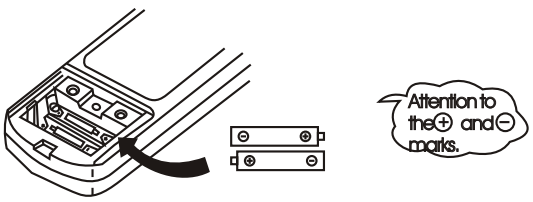
Following cases signify dead cells. Replace the dead batteries with new ones.

- Receiving sound is not emitted from the unit when signal is transmitted.
- Indicator becomes indistinct.

**1** Please slide and remove the cover.



**2** Exchange the batteries.



**3** Install the cover.


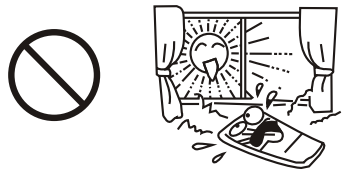




**4** Set it to the present time.

**NOTE**

- Do not use an old battery together with a new one.
- Remove cells when the remote controller is not used for a long period.
- The life of a cell made in conformity to JIS or IEC is 6 to 12 months in normal use. If it is used longer or an unspecified cell is used, a liquid leaks from the cell, causing the remote controller inoperative.

- Guideline of the life time is printed on the battery. The battery life may be shorter than that of the air conditioner depending on the date of manufacture.
- However, the battery may be alive even after the nominal life time expired.

Note of remote controller handling

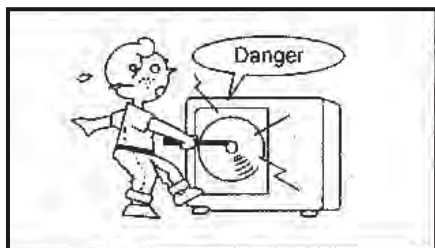
<ul style="list-style-type: none"> <li>• A place with high temperature such as near an electric carpet or a stove.</li> </ul> 	<ul style="list-style-type: none"> <li>• A place unprotected from direct sunlight or strong lighting.</li> </ul> 	<ul style="list-style-type: none"> <li>• It will be damaged if falling. Be careful.</li> </ul> 
<ul style="list-style-type: none"> <li>• Do not put obstacles between the remote controller and the unit.</li> </ul> 	<ul style="list-style-type: none"> <li>• Protect the remote controller from being splashed with water, etc.</li> </ul> 	<ul style="list-style-type: none"> <li>• Do not put weights on the remote controller.</li> </ul> 

## TROUBLES AND CAUSES ABOUT REMOTE CONTROLLER

Before you ask for service or repairs, check the following points.

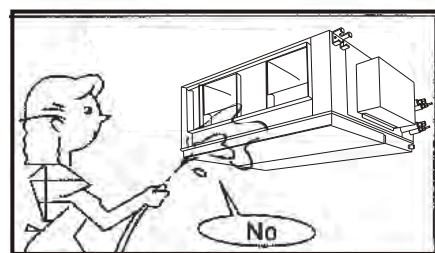
Setting change is impossible.		
Symptoms	Causes	Reason and Disposal
The fan speed can not be changed.	<ul style="list-style-type: none"> <li>● Check whether the MODE indicated on the display is "AUTO".</li> </ul>	When the automatic mode is selected ,the air conditioner automatically selects the fan speed .
	<ul style="list-style-type: none"> <li>● Check whether the MODE indicated on the display is "DRY."</li> </ul>	When dry operation is selected, the air conditioner automatically select the fan speed .The fan speed can be selected during "COOL" and "FAN ONLY",and "HEAT".
The Transmission Indicator"▲" never comes on		
Symptoms	Causes	Reason and Disposal
The remote control signal is not transmitted even when the ON/FF button is pushed.	<ul style="list-style-type: none"> <li>● Check whether the batteries in the remote controller are exhausted.</li> </ul>	The remote control signal is not transmitted,because the power supply is off.
The Display never comes On		
Symptoms	Causes	Reason
The TEMP.indicator does not come on.	<ul style="list-style-type: none"> <li>● Check whether the MODE indicated on the display is "FAN ONLY".</li> </ul>	The temperature cannot be set during fan only operation.

## IMPORTANT SAFETY INFORMATION



### CAUTION

Do not attempt to install this unit by yourself.This unit requires installation by qualified persons.

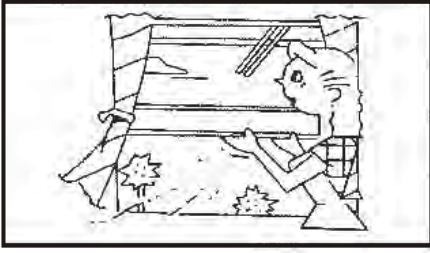


### DANGER

Do not attempt to service the unit yourself.This unit has no user serviceable components.Opening or removing the cover will expose you to dangerous voltage.Turning off the power supply will not prevent potential electric shock.

### DANGER

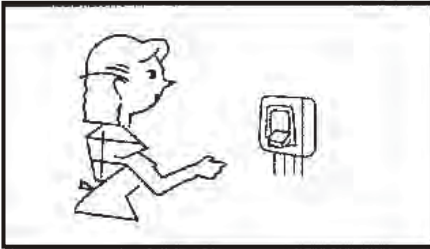
Never put hands or objects into the air outlet of indoor or outdoor units.These units are installed with a fan running at high speed. To touch the moving fan will cause serious injury.

**⚠ DANGER**

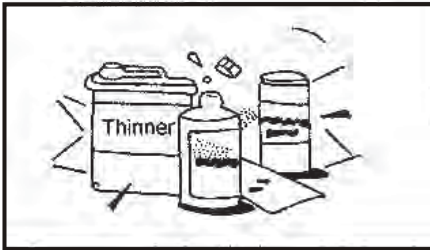
To avoid the risk of serious electrical shock. Never sprinkle or spill water or liquids on unit.

**⚠ WARNING**

Ventilate the room regularly while the air conditioner is in use, especially if there is also a gas appliance in use in this room, Failure to follow these directions may result in a loss of oxygen in the room.

**⚠ WARNING**

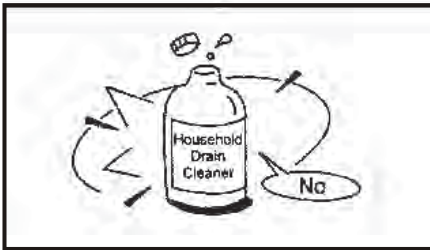
To prevent electric shock, turn off the power or disconnect the power supply plug before beginning any cleaning or other routine maintenance.

**⚠ WARNING**

Do not use liquid cleaners or aerosol cleaners, use a soft and dry cloth for cleaning the unit. To avoid electric shock, never attempt to clean the units by sprinkling water.

**⚠ CAUTION**

Do not use caustic household drain cleaners in the unit. Drain cleaners can quickly destroy the unit components (drain pan and heat exchanger coil etc).

**⚠ NOTE**

For proper performance, operate the unit in temperature and humidity ranges indicated in this owner's manual. If the unit is operated beyond these conditions, it may cause malfunctions of the unit or dew dripping from the unit.

## These are not failures

### Room air is smelly.

A bad odor comes from the air conditioner.

- Smells impregnated in the wall, carpet, furniture, clothing, or furs, are coming out. A white mist of chilled air or water is generated from the outdoor unit.

**⚠ CAUTION**

If any of the following conditions occur, stop the air conditioner immediately, set off the power switch, and contact the dealer.

- The indicator lamps flash rapidly (five times per second), you disconnect the unit with the power and then connect the unit with the power again after two or three minutes but the lamps still flash.
- Switch operations are erratic.
- The fuse is blown frequently or the circuit breaker is tripped frequently.
- Foreign matter or water has fallen inside the air conditioner.
- Any other unusual condition is observed.

# INDOOR UNIT INSTALLATION

## Pre-installation precautions

- Please confirm that the installation personnel are qualified in relevant installation service. If the air conditioner was installed by persons without special skills, normal operations would not be ensured, even the personal and estate safety would be affected

The air conditioner must be correctly installed by installation technicians according to the attached 《Installation Manual》, and the user himself should not install it.

## User guideline

- The user's installation site should be provided with regular power supply in conformity with that indicated in nameplate of the air conditioner, and its voltage should be within a range 90 %~ 110 % of the rated voltage value.
- Power circuit should be equipped with protector, such as electricity leakage protector or air switch, which should possess a capacity greater than 1.5 times the maximum current value of the air conditioner.
- Never fail to adopt personal circuit and effectively-grounded socket compatible with the attached plug of the air conditioner. The attached plug is equipped with grounding pin, and it must not be modified as desired.
- Please adopt the fuse or circuit breaker prescribed in Installation Instructions.
- Only qualified electrician is allowed to carry out wiring tasks strictly according to electric safety requirements.
- Do ensure good earth of air conditioner, in other words, the main power switch of air conditioner must be connected to reliable ground wire

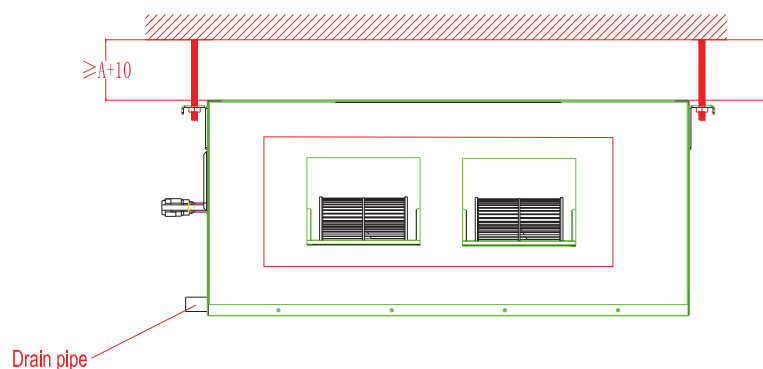
## Precautions

- The air conditioner should be installed securely; otherwise poor installation may lead to abnormal noises and vibration.
- Outdoor unit should be installed at a spot ensuring that its air outlet noises and hot exhaust will not violate your neighbors.

## Installation method for indoor unit

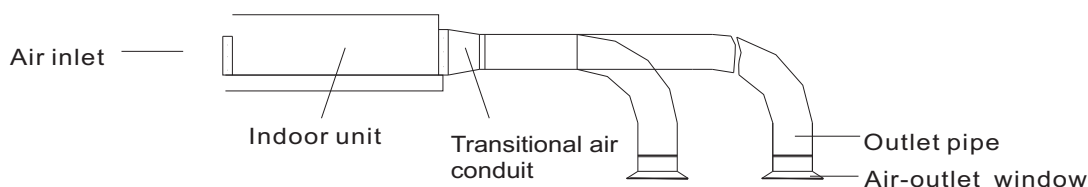
### 1. Pendant installation of indoor unit

- Installation mode of indoor unit must ensure minimum length of system pipeline and air conduit, therefore the Indoor unit should be installed at medium position of a suite.
- Ensure adequate strength of the top suspension rod so as to withstand weight of the unit. Determine the position of suspension rod, align it to pendant-mounting hole in the unit, and then tighten it (for position of suspension rod, see outline dimensional drawing for the unit)
- Check the installation levelness of the unit, and set the drainage slope according to dimensions listed in figure below (Gradient greater than 1/100)



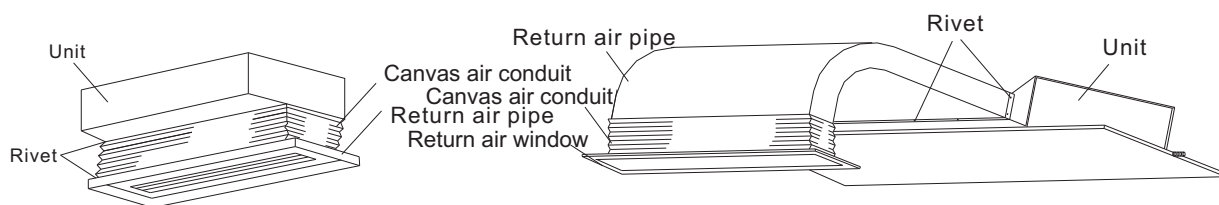
## 2. How to mount outlet pipe

- Generally, we have two types of outlet pipe available, i.e. rectangular or round ones.
- Rectangular air conduit can be directly connected to air outlet of indoor unit by rivets. For outlet dimensions, see outline drawing of the unit.
- Round air conduit should be connected to a piece of transitional air conduit before it is connected to air outlet of indoor unit, the other end of it can be separately connected to air conduit window or connected to air conduit window after air flow diversion, and the total length should not be over 6m. As shown in figure below, air speeds at all air outlets should be set to basically consistent so as to meet the room air-conditioning requirements.



## 3. Installation method for return air pipe

- In case sidewise air intake is adopted, return air pipe should be fabricated and rivet-connected to return air orifice, and the other end of it should be connected to return air window.
- In case of underside air intake, purchase or fabricate a section of pleated canvas air conduit serving as transition joint for return air orifice and return air window. In this way, it can be freely adjusted according to height of indoor ceiling board; in addition, during operation of the unit, canvas air conduit may avoid vibration of ceiling board, as shown in figure below.

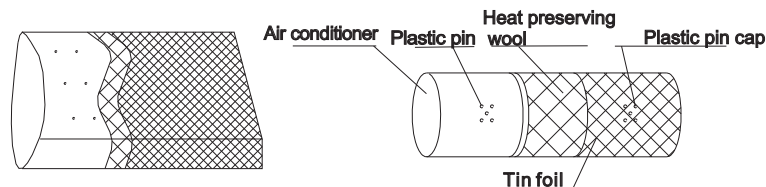


Installation mode for underside air intake

Installation mode for sidewise air intake

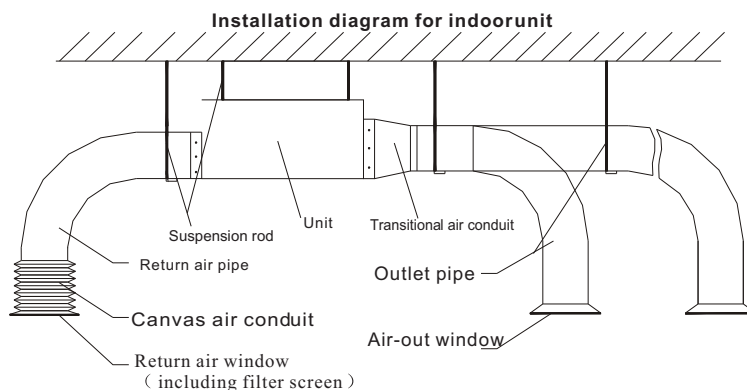
## 4. Tips for installation of return air pipe and outlet pipe

- To minimize energy loss occurring in transmission process and condensed water during heating operation, return air pipe and outlet pipe should be equipped with heat-insulating layer as shown in the figure.



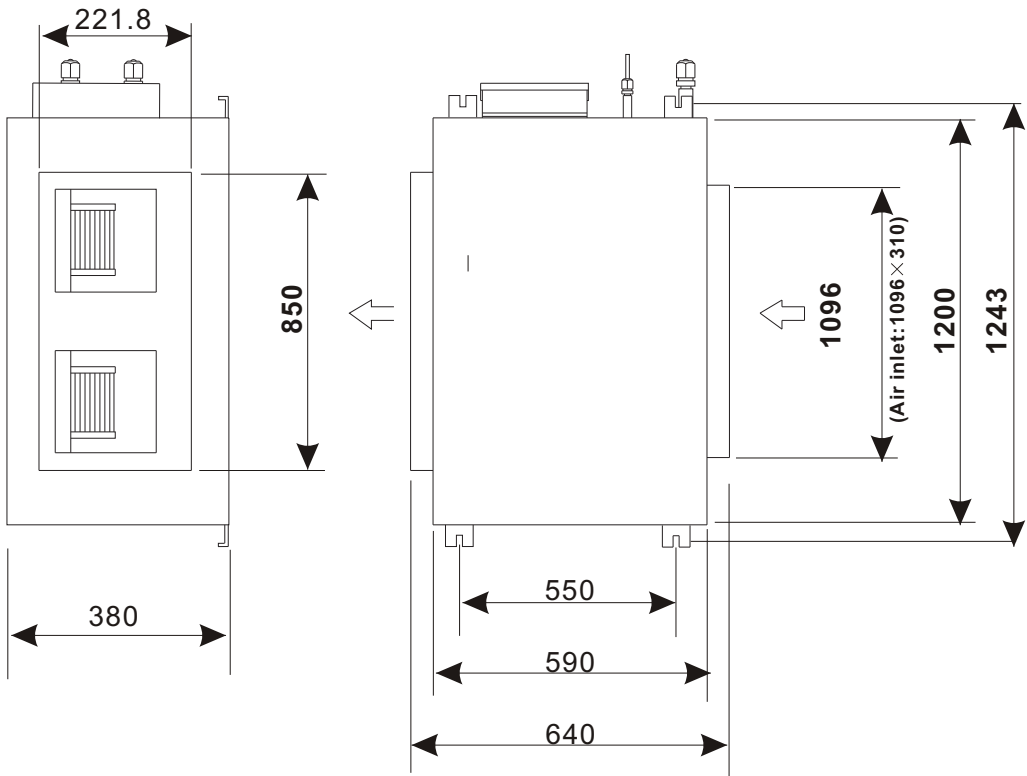
- Return air pipe and outlet pipe should be fixed to floor precast slabs by iron stand; in addition, all ports of the air conduit should be tightly sealed by gasket cement, and it is advisable that the edge clearance of return air pipe should be 150mm at least.

- Drain pipe for condensed water should be installed with minimum gradient of 1 %, and the drain pipe should be insulated with heat-preserving pipe casing as well.



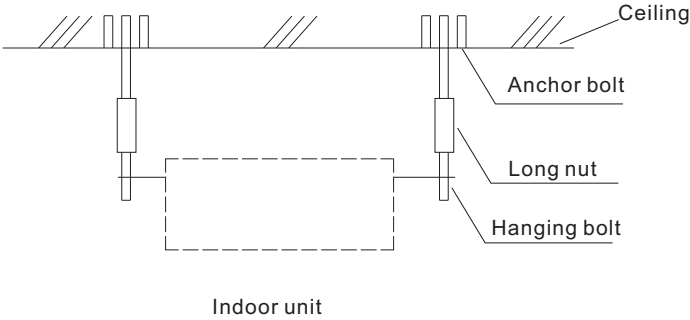
# Dimension

(1)The relationship between the ceiling opening of indoor unit and the location of hanging bolts.



## (2)Install hanging bolts

If the ceiling have been built, please use anchor bolts . For the newly-built ceiling , please use embedded fixed plate, embedded anchor bolts or other locally purchased parts to reinforce the ceiling , ensure that it is hard enough to support the weight of the indoor unit.

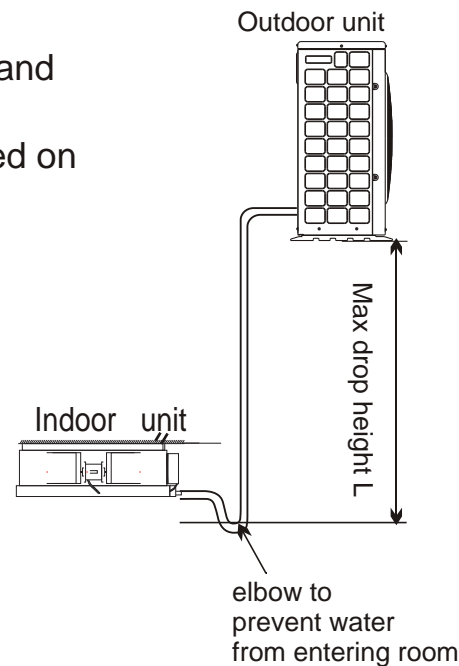


# OUTDOOR UNIT INSTALLATION

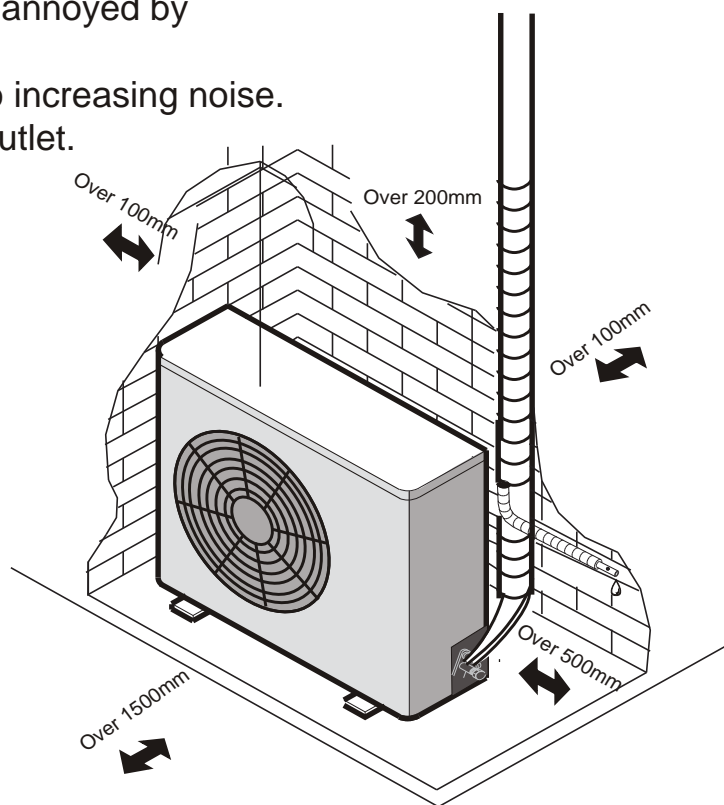
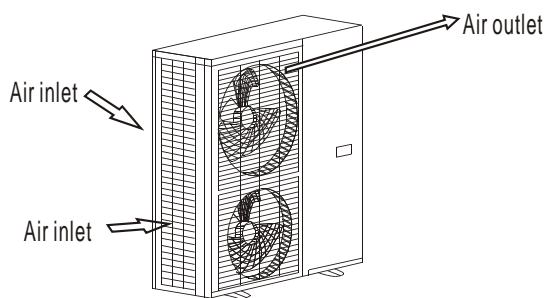
## ● Location for installing outdoor unit

1. Install it at a place where it is convenient for installation and well ventilated.
2. Keep the required distance away from the wall as required on the previous page when carrying on installation.
3. Pipe length and drop height should comply with the scope required below.

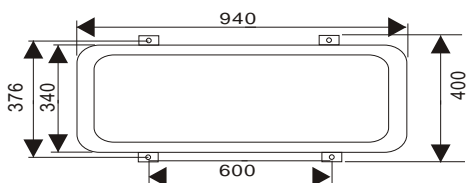
Max pipe length	25m
Max drop height L	10m
Max. bending No.	5



4. When operating at a special place, for example, a place of greasy dirt, vulcanization gas or high-salty seashore, make sure to adopt an effective isolation measure.
5. Avoid installing it on the roadside where there is a risk of muddy water.
6. Install it where your neighbors would not be annoyed by operating noise or discharged hot air.
7. Install it on a fixed shelf that is not subject to increasing noise.
8. Install it at a place without blockage for air outlet.



## ● Sketch of installation as following:



- ☑ ● Please install the air conditioner according to international rules.
- Above figures are only a simple presentation of the unit, it may not match the external appearance of the unit you purchased.

## REFRIGERANT PIPE INSTALLATION



**Ventilate the air if there was any refrigerant leakage during the installation.**

Leaked refrigerant will generate poisonous gas if meeting fire.



**Make sure there is no refrigerant leakage after the installation.**

Leaked refrigerant will generate poisonous gas if meeting fire.



### Allowed Length and Drop of Pipes

Requirements are different when installing the outdoor unit.

### Material and Size of the Pipes

Three length (3m,5m,10m) of pipes are available to purchase.

Pipe Material		Copper Pipe for Air Conditioner
Size(mm)	Liquid side	9.52 (3/8inch)
	Gas side	19.05 (3/4inch)

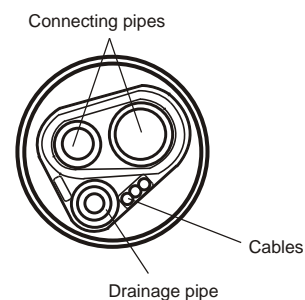
### Connection of the Refrigerant Pipe

- Double-span should be used when connecting the pipes.
- The wrench torque follow the below table:

Pipe external diameter	Added wrench torque (N.m)	Pipe external diameter	Added wrench torque (N.m)
	14.2(1.4kgf.m)~17.0 (1.7kgf.m)	12.7	49.5(5.04kgf.m)~60.3(6.16kgf.m)
9.52	32.7(3.33kgf.m)~39.9 (4.07kgf.m)	19.05	97.2(9.9kgf.m)~118.6(12.1kgf.m)
15.88	61.8(6.3kgf.m)~75.4 (7.7kgf.m)	—	—

### Wrap the piping

- Wrap the connecting pipes and cables together with tape, but not including the drainage pipe. Drainage pipe can be fixed along them separately.
- Wrapping from the joint of outdoor unit to that of indoor unit, each round of tape should cover half of its previous one.



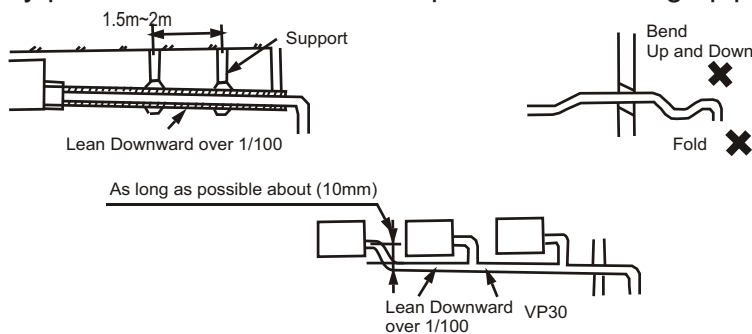
# DRAINAGE PIPE INSTALLATION

## CAUTION

Be sure to follow this Installation Manual during drainage installation, the drainage pipe must have the heat insulation to prevent condensing.



- The drain pipe of indoor unit must have the heat insulation, or it will condense dew, as well as the connections of the indoor unit.
- The declivity of the drain pipe downwards should not be over 1/100, and no winding and bending.
- The total length of the drain pipe when pulled out transversely shall not exceed 20m, when the pipe is over long, a prop stand must be installed every 1.5 to 2m to prevent winding.
- Refer to the following figures about the installation of the pipes.
- Do not impose any pressure on the connection part of the drainage pipe.



### Drainage Pipe Material, Heat-insulating Material

The listed material should be used:

Drainage Pipe Material	Polyvinyl chloride pipe ( 32mm outer diameter)
Heat Insulation Material	Foamed polyethylene insulation plate (10mm thickness)

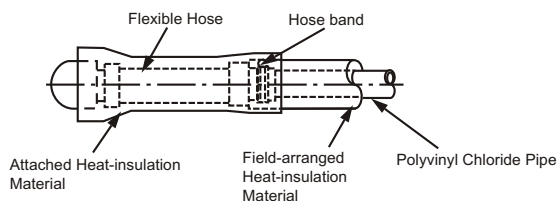
### Connection Procedure

Connect the transparent pipe with the polyvinyl chloride pipe.

- Use polyvinyl chloride glue at the connection part of the drainage pipe, be sure no water leakage.
- Paste glue at the front 40mm of the polyvinyl chloride pipe, insert it into the transparent pipe.
- It needs 10 minutes for the glue to dry. Do not impose pressure on the connection during the drying period.

### Heat Insulation

Wrap the flexible hose carefully with the attached heat insulation material from the start to the end (to indoor part)



## ELECTRIC WIRING

### WARNING

Specified power cables should be used. Do not apply any pressure on the terminals used to connect.  
Improper connection may cause fire.



Grounding must be properly done.  
The grounding wire should be away from gas pipes, water pipes, telephone, lightning rods or other grounding wires. Improper grounding may cause electric shock.



Electric Wiring must be done by professionals. Use a separate circuit according to national regulations.



The temperature of refrigerant circuit will be high, please keep the interconnection away from the copper tube.

If the wiring capacity is not enough, electric shock or fire may occur.

If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.

An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.

### CAUTION

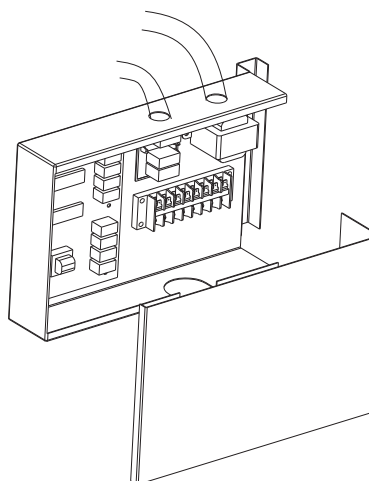
Be sure to Install Current Leakage Protection Switch. Or electric shock may occur.

- Power cord is to be selected according to national regulations.
- Outdoor unit power cord should be selected and connected according to the outdoor unit installation manual.
- Wiring should be away from high temperature components, or the insulation layer of the wires may melt down.
- Use wire clamp to fix the wires and terminal block after connection.
- Control wire should be wrapped together with heat insulated refrigerant pipes.
- Connect the indoor unit to power only after the refrigerant has been vacuumed.
- Don't connect the power wire to the signal wire connection end.



1. Power cord indicates the supply cable from indoor air switch to indoor unit or outdoor unit.  
Indoor/outdoor power connecting wire indicates the supply cable connecting indoor unit and outdoor unit.
2. Cross-section area of power cord wire is the minimum value here. In case power-connecting wire is longer than usual, just select the conductor cross-section a level higher than the specified one to avoid voltage drop.
3. The cross section of ground wire for the whole set of air conditioner should be 2 mm<sup>2</sup> at least.  
Power cord connected to indoor unit should be cable RVV (300 / 500); the power cord connected to outdoor unit and the indoor/outdoor power connecting wire should be multi-wire strand cable ( neoprene ) YZW (300 / 500V).
4. In case single-core double-layer wire is adopted, its cross section should be one level bigger than the specified one, and the wire should be covered with dedicated electric sheath.

1. Wiring method for indoor unit: Open the electric junction box to carry out wire connection. Notice that the connecting wire should be passed through wire-inlet rubber ring of the box. Connect the wires according to stipulations in the wiring diagram, and the wire splices at connecting terminal should be tightly compacted, free of looseness.



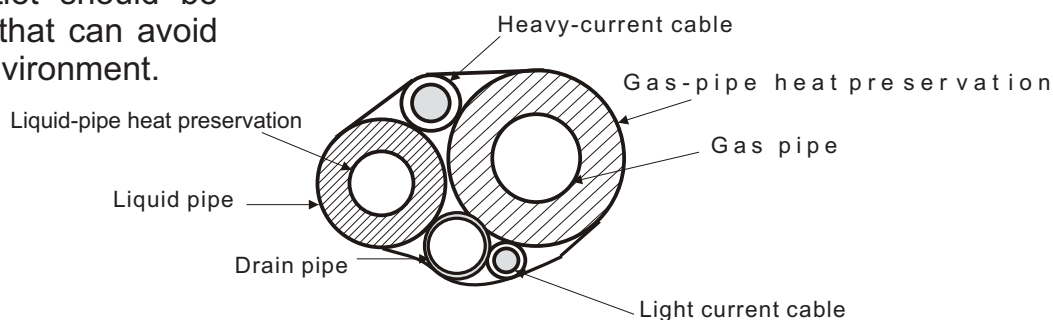
## 2. Binding treatment

Once the connecting wires have been properly connected, bind the connecting tubing, connecting wire and drain pipe by binding tapes

After binding treatment, the cross section is shown in the figure below:

Notice: Drain pipe must not be flattened during binding treatment.

Drain pipe outlet should be led to a place that can avoid affecting the environment.



## TRY TEST

### Before testing

- a. Check if piping, drainage and external wiring have been finished correctly.
- b. Check if the power supply complies with requirements; if there is refrigerant leakage; if the all wires and cables are correctly connected and well fixed.

### ■ Function test

- a. After checking, energize your appliance and press the buttons on the control panel to see if the buttons function;
- b. If LCD screen displays normally.

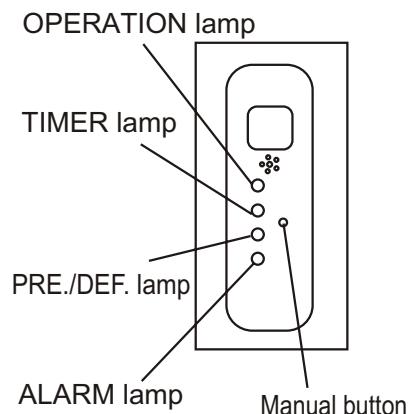
### ■ Notes

1. Please read this operating and installation instructions carefully.
2. Do not let air in or refrigerant out during installing or reinstalling the appliance.
3. Test run the air conditioner after finishing installation and keep the record .
4. Type of fuse for controller of indoor unit is 50T, rated specification is T 5 A, 250V. Fuse for the whole unit is not supplied by the manufacturer, so the installer must employ a suitable fuse or other over-current protective device for the power supply circuit according to the maximum power input as required.
5. The air conditioner operates safely when ambient static pressure is 0.8~1.05 standard atmosphere pressure.

## TROUBLESHOOTING

### 1. Trouble display of indoor display panel

NO	CONTENT	LED
1	Communication failure between indoor and outdoor unit	TIMER, PRE./DEF, ALARM lamp flashing
2	Indoor unit temp. Sensor abnormal	OPERATION lamp lighting constantly, ALARM lamp flashing
3	Outdoor unit abnormal	ALARM lamp flashing slowly



### 2. Trouble display of outdoor unit

- (1) During standby, the digital tube displays the numbers of indoor unit currently connected and communicating.
- (2) When the compressor operates, the digital tube displays the frequency value of the inverter compressor;
- (3) The digital tube displays “dxx” during defrosting;  
The digital tube displays “Cxx” during oil return;
- (4) During trouble protection, the information code displayed by the digital tube is as follows:

CODE	TROUBLE CONTENT	CODE	TROUBLE CONTENT
E01	Bus communication trouble of indoor unit and outdoor unit	P01	Voltage protection
E03	Inverter module communication trouble of outdoor unit	P02	Inverter compressor current protection
E04	Phase sequence trouble	P03	Inverter module protection
E05	Temperature sensor T4 trouble	P04	High pressure protection
E06	Temperature sensor T3 trouble	P05	Low pressure protection
E07	Return-air sensor trouble	P06	Compressor exhaust temperature protection
P00	sensor T1/T2 trouble	P07	High temperature protection of outdoor condenser